



PRODUCT DATA SHEET

Bridge Deck Joint Adhesive

PRODUCT DESCRIPTION

Bridge Deck Joint Adhesive is a slow setting, 100% solids, two-component polymer product. Bridge Deck Joint Adhesive is used with the Bridge Preservation Joint system to adhere both the joint flanges and seal joint overlaps. The slower setting adhesive membrane allows proper wetting and adhesion of joint materials before initial set. Bridge Deck Joint Adhesive can be applied in temperatures down to -20°F without effect on setup time or curing, and can be applied at specified thickness in one continuous application.

USES

Bridge Deck Joint Adhesive is a superior high strength, elastomeric adhesive coating designed for use in the adhesion and sealing of the Bridge Preservation joint system.

ADVANTAGES

- Environmentally Friendly, 100% Solids, No VOC's.
- Cures in seconds, even in temperatures well below freezing.
- Bonds joint materials to substrate and joint overlaps.
- Made in America.

PHYSICAL PROPERTIES

Solids Content		100%
Gel Time		>90 Seconds
Tack Free		>2 Minutes
Initial Cure		1 Hour
Shore Hardness	ASTM D 2240	>40D
Elongation	ASTM D 638	>250%
Tensile Strength	ASTM D 638	>2,000 psi
Tear Strength (Die C)	ASTM D 638	>390 pli

The value ranges stated in this Technical Data Sheet are based on system processing under laboratory conditions. Equipment configurations and/or field application conditions may produce variances in final system values.

PACKAGING

- One Hundred Six Gallon Kit: 53 gallons of 'A' side and 53 gallons of 'B' side. Drum containers filled by weight, volume is closely approximate.
- 10 Gallon Kit: 5 gallons of 'A' side and 5 gallons of 'B' side.

MIXING

Machine mix only. Use 1:1 plural component heated pump with impingement mix spray guns. Contact Bridge Preservation for further information.

SURFACE PREPARATION

- Concrete Surfaces: Provide clean, sound concrete substrate. Repair spalls and other defects with approved patching material. Prepare concrete surfaces to SSPC-SP13/NACE No. 6 Surface Preparation of Concrete and achieve a Concrete Surface Profile of at least 3 measured using ICRI CSP chips. For concrete surfaces at or below 32°F, additional preparation and/or testing may be required to ensure proper adhesion. Contact Bridge Preservation for further information.

- **Metal Surfaces:** Provide clean, sound metal substrate. Sand blast metal to remove scaling and other contamination and provide a suitable 3-5 mil blast profile. Prepare metal surfaces to SSPC-SP10/NACE No. 2 Near White Blast Cleaning and achieve a 3-5 mil blast profile measured using a Surface Profile Gage.

APPLICATION

Regard Bridge Preservation specifications for Bridge Deck Membrane for detailed preparation and installation procedures.

SHELF LIFE

One year from date of shipment, in original, unopened factory containers, under normal storage conditions of 55°F to 95°F.

STORAGE

Store in a clean, dry, protected location between 55°F and 95°F. Protect from direct sunlight. Avoid freezing.

SAFETY

Not R.C.R.A. or DOT regulated. Read Material Safety Data Sheet before using. Seal container tightly after use to prevent introduction of moisture-laden air.

WARRANTY

Bridge Preservation will refund the price or replace, at its election, product it finds to be defective provided the product has been stored and used properly. Except as expressly stated above, the Company makes no warranty of merchantability and no warranty of fitness for any particular purpose, nor does it make any warranty, expressed or implied, of any nature whatsoever with respect to the product or its use. In no event shall the company be liable for delay caused by defects, for loss of use, for indirect, special, or consequential damages, or for any charges or expenses of any nature incurred without its written consent.